

## EC160E

VOLVO EXCAVATORS 16.5-20.7 t / 36,266-45,592 lb 148 hp



## A passion for performance.

At Volvo Construction Equipment, we're not just coming along for the ride. Developing products and services that raise productivity – we are confident we can lower costs and increase profits for customers around the globe. Part of the Volvo Group, we are passionate about innovative solutions to help you work smarter – not harder.

## Helping you to do more

Doing more with less is a trademark of Volvo Construction Equipment. High productivity has long been married to low energy consumption, ease of use and durability. When it comes to lowering life-cycle costs, Volvo is in a class of its own.

## Designed to fit your needs

There is a lot riding on creating solutions that are suited to the particular needs of different industry applications. Innovation often involves high technology – but it doesn't always have to. Some of our best ideas have been simple, based on a clear and deep understanding of our customers' working lives.





## You learn a lot in 180 years

Over the years, Volvo has advanced solutions that have revolutionized the use of construction equipment. No other name speaks Safety louder than Volvo. Protecting operators, those around them and minimizing our environmental impact are traditional values that continue to shape our product design philosophy.

## We're on your side

We back the Volvo brand with the best people. Volvo is truly a global enterprise, one that is on standby to support customers quickly and efficiently – wherever they are.

## We have a passion for performance.

## A strong, dedicated, capable dealer network.

Our dealers are strategically located throughout North America to provide the equipment you need and the parts and service support you demand for a productive and profitable operation.

The strength of our dealer network is enhanced with extensive individualized product support training at our best-in-class Customer Center in Shippensburg and through hands-on training. Using a great Product Demonstration Center featuring a dedicated area for most commons applications, visitors operate equipment from our entire product line under a variety of simulated working conditions. This facility is in year-round use by our dealers and customers.

## Building the best starts right here.

The products designed and manufactured by Volvo Construction Equipment have their beginnings at the most advanced Research & Design centers in the industry. Volvo CE machines are designed in 11 R&D centers and produced in 15 manufacturing facilities across the world.

The major R&D center and manufacturing plant in the Americas is located in Shippensburg, Pennsylvania. This facility has been in operation for over 30 years and – with its recently added 200,000 sq. ft. expansion – now covers 570,000 sq. ft. on an 80 acre campus. Dedicated work teams and highly advanced technologies and techniques using the Volvo Production System ensure continuous quality improvements, labor savings and cost control to reach the high quality that our customers have come to expect from Volvo.





























Volvo Buses

Volvo Construction Equipment

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## Effortless Efficiency.

Volvo's new EC160E provides a range of new features to ensure efficiency is a key priority. By carefully considering every duty and component, a machine has been produced that incorporates maximum uptime while also reducing fuel consumption and cycle times – all while delivering elite performance.

### Volvo engine

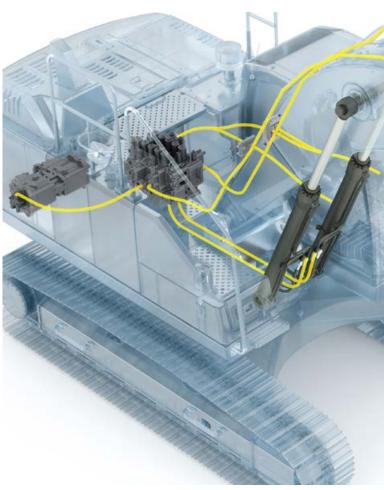
Featuring proven advanced technology, and built on decades of experience, Volvo's robust D4 Tier 4 Final engine boasts more power - while reducing both fuel consumption and emissions to deliver superior quality, reliability and durability.





### Increased power

The increased engine power combined with the increased pump flow creates a highly responsive combined operation and travel. It also produces faster cycle times and low fuel consumption which leads to higher productivity.



Main Control Valve and Software

This valve is compatible with software in the machine - building on

the already superior controllability by providing a smooth and easy

operation. It is also compatible with Volvo's ECO mode – this provides

electronic pump control to enhance fuel efficiency.

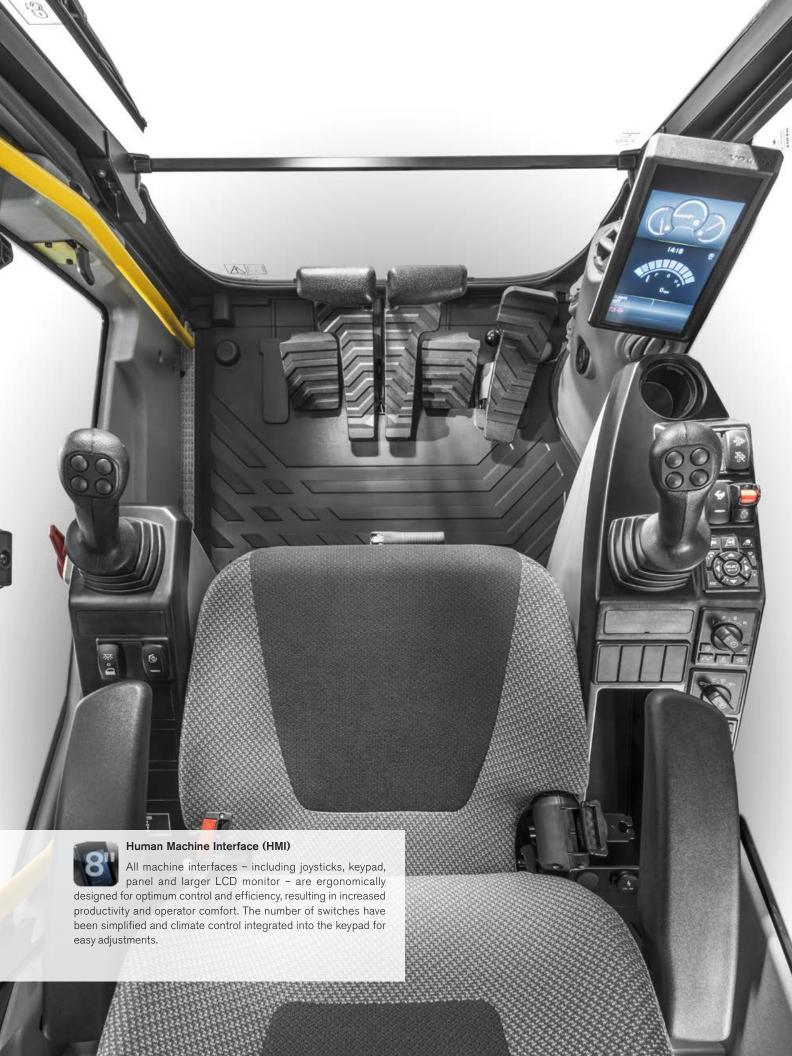
## Boom float function

With the boom float function, the pump flow for boom lowering can be saved or used for other functions, reducing the cycle time. Also, the grading operation can be made easier.

### Auto engine shutdown

To reduce fuel consumption, the engine will automatically switch off when the machine is inactive for a pre-set amount of time (five minutes is the default setting).





## Making hard work easy.

The EC160E has been ergonomically designed for convenience and ease of use, allowing the operator to take control in comfort. The spacious cab design, controls and features increase productivity by ensuring the machine takes the strain and not the operator.

## Side view camera

As well as the rear view camera, there is now a side view camera option to cover the visual blind spot. Both views are displayed on the color monitor, creating a safer working environment, protecting the operator and personnel on the ground.





## Bluetooth®

To aid operator convenience and support better productivity, you can now connect a Bluetooth device to the machine enabling hands free operation.

## Short-cut key

For added convenience, functions such as windshield wipers, cameras, auto-mute function can all be assigned a short-cut button on the joystick. This allows the operator to select a function during the application without disruption.





## Climate control system

With more than 98% efficiency, Volvo's air filtration system provides the cleanest operator environment in the industry – even in dusty conditions. The high-capacity heating and ventilation system improves comfort, enhancing productivity..

## From Strong to Stronger.

The EC160E not only encompasses state-of-the-art design but Volvo also recognizes that for technology to be truly innovative, top priorities need to be durability, quality and reliability for every function. This is why care has been taken to ensure every aspect of the machine is built to last while operating at the highest level of productivity.

## **ROPS**

Volvo cabs are ROPS certified according to the rigorous ISO standards. Their reinforced steel structures ensure the operator is protected in the unlikely event of the machine rolling over..





## Lower frame

The intelligently designed X-shape lower frame enables even weight distribution increasing stability and durability - preventing damage from rock and debris.

## **Boom and Arm**

The robust design includes internal plates positioned to support pressure points during the range of applications. This helps disperse the stress from high-pressure areas of the boom and arm, to ensure maximum productivity time after time, during the most demanding applications.





## Undercarriage

The idlers, track links, upper and bottom rollers are built to withstand all elements and terrain, to create improved long-lasting durability and support maximum uptime.





# The Volvo excavator can be outfitted with a wide variety of auxiliary circuits from the factory, from breaker and shear piping (X1) to rotator piping (X3). State of the art hydraulics provide the correct flow and pressure for special attachments such as mowers and grinders, shears, crushers and tilt rotators among other attachments. You can choose between the one or two pump flow to maximize profits and productivity..

## Fits with Variety.

Volvo has listened to customer needs and designed an excavator that is not only capable of doing a variety of applications but can do them all at an unrivaled consistent quality. Not only can the EC160E work with a large number of attachments, it can easily switch between them to maximize uptime and productivity.

### **Attachment Management System**

The password protected management system allows storage for up to 20 different attachments. It pre-sets and permits hydraulic flow and pressure to be adjusted within the cab, which ensures the use of various attachments for increased versatility.

# Pow NEW XI WORK TOOL Flow 1701 Control Push Pedal control

## Electrical pedal

The electric pedal offers precise control to allow the operator to use a wider variety of attachments.

## Extra piping

An additional piping solution is available on the breaker and shear piping (X1), accommodating the use of tilt/rotator attachments.





## Response mode

The attachment response sensitivity can be adjusted using the keypad. This allows the operator to tailor machine response for maximum impact in different environments.

## **Ground Control.**

Proactive maintenance is crucial to prolong machine life – this is why making inspections safe and easy is a priority. Volvo has grouped access points together and made them safer to reach to ensure regular checks to maximize machine uptime while reducing the chances of any surprises.

## Grouped filters

Filters are well grouped and easily accessible from the ground level. This facilitates the speed and ease of servicing.





## Service interval alerts

Real-time service alerts are displayed on the color monitor to enable diagnostic checks. Separate service intervals include – the engine oil filter, fuel filter, water separator, hydraulic oil and hydraulic oil filter. This ensures peace of mind and maximum uptime.

## Single layer cooling system

The radiator, charged air cooler and hydraulic oil cooler are situated side-by-side on a single layer, to maximize efficiency, reduce blockages and aid cleaning. The system is easily accessed from ground level by simply opening the side door.





## Anti-slip steel plates

Well-positioned punched anti-slip plates provide superior grip and durability. The design facilitates easy cleaning while ensuring safety.





## Mix and match for a superior fit.

Maximize your productivity and profitability with Volvo's EC160E crawler excavator and a range of durable attachments. Increase your versatility, access more applications and perform a variety of tasks – all while experiencing faster cycle times and excellent control.

## Buckets - GP/HD/XD

Volvo's buckets are the perfect tool for digging and re-handling in all conditions from soft, medium and hard materials. Heavy-duty buckets are intended for productive digging in compact materials. All provide maximum productivity and long life and feature the Volvo Tooth System..

### **Breakers**

The HB-Series of hydraulic breakers are optimized to the specific weights of Volvo machines and tailored to Volvo quick couplers for swift, safe and simple attachment changes. They are available with a full assortment of tools.





## S-type Coupler

The Volvo S-type quick coupler is designed to work with Volvo attachments - delivering ultimate compatibility and unrivalled performance.





## **Universal Quick Coupler**

The Volvo universal quick coupler offer maximum versatility. It picks up a variety of attachments from various manufacturers and meets new safety regulations.

## Genuine Volvo wear parts

Volvo offers a selection of economic, replaceable wear parts including high quality teeth, segments, side cutters, adapters and shrouds to protect the bucket and ensure long life.

Improved total cost of ownership.

### Boom and arm

To achieve the best performance, select the most suitable boom and arm configuration combination for your requirements.



## Ultimate tool carrier

Designed to not only be compatible with a range of attachments, but also to enhance their performance by easily and quickly switching to accommodate any needs.



## Optimized hydraulics

Designed to perfectly match the engine power, reduce power loss, and improve controllability and response time.

## Diesel Exhaust Fluid (DEF)

Volvo offers a total DEF solution that is quality assured, cost efficient and easily accessible. Contact your Volvo dealer for more information.

## Boom float

The pump flow for boom lowering can be saved or used for other functions, reducing the cycle time. Also, the grading operation can be made easier.



## Attachment management system

The password protected management system allows storage for up to 20 different attachments. It pre-sets and permits hydraulic flow and pressure to be adjusted within the cab.

## Side view camera

Covers the visual blind spot at the side of machine. View is displayed on the color monitor, creating a safer working environment, protecting the operator and personnel on the ground.

## Short cut key function

Volvo pays attention to the details. Silicone caulking is used

to prevent rust, waterproof harnesses and connections have been installed - as well as heavy-duty door hinges and bolted-on

protection for the framework lights.

For ease of use, functions such as windshield wipers, cameras, auto-mute or power max function can all be assigned a short-cut button on the joystick



### 17

from the ground level. This facilitates the speed

and ease of servicing.

## Adding value to your business.

Being a Volvo customer means having a complete set of services at your fingertips. Volvo can offer you a long-term partnership, protect your revenue and provide a full range of customer solutions using high quality parts, delivered by passionate people. Volvo is committed to the positive return of your investment.

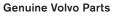




## **Complete Solutions**

Volvo has the right solution for you. So why not let us provide all your needs throughout the whole life cycle of your machine? By listening to your requirements, we can reduce your total cost of ownership and increase your revenue.





Our attention to detail is what makes us stand out. This proven concept acts as a solid investment in your machine's future. Parts are extensively tested and approved because every part is vital for uptime and performance. Only by using Genuine Volvo Parts, can you be sure that your machine retains the renowned Volvo quality.



## Service Network

In order to respond to your needs faster, a Volvo expert is on their way to your job site from one of our Volvo facilities. With our extensive infrastructure of technicians, workshops and dealers, Volvo has a comprehensive network to fully support you using local knowledge and global experience.



## Volvo EC160E in detail.

## Engine

The latest generation of Volvo Tier 4 Final diesel engines fully meets the demands of the latest, emissions regulations. Featuring Volvo Advanced Combustion Technology (V-ACT), it is designed to deliver superior performance and fuel efficiency. The engine uses precise, high pressure fuel injectors, turbo charger and air-to-air intercooler, and electronic engine controls to optimize machine performance.

The Automatic Idling System reduces engine speed to idle when the levers and pedals are not activated resulting in less fuel consumption and low cab noise levels.

Engine		Volvo		D4J
Max power at		r/min		2,000
Net, ISO 9249/SAE J1349	kW	hp	109	146
Gross, ISO 14396/SAE J1995	kW	hp	110	148
Max power	Nm	lbf ft	609	449
at engine speed		r/min		1,600
No. of cylinders				4
Displacement	- 1	in <sup>3</sup>	4.04	247
Bore	mm	in	101	3.98
Stroke	mm	in	126	4.96

## **Electrical system**

Well protected high-capacity electrical system. Waterproof double-lock harness plugs are used to secure corrosion-free connections. The main relays and solenoid valves are shielded to prevent damage. The master switch is standard. Contronics provides advanced monitoring of machine functions and important diagnostic information.

Voltage		V		24
Batteries		V		2 x 12
Battery capacity		Ah		100
Alternator	٧	/ Ah		28 / 80
Service refill capacities				
Fuel tank	- 1	gal	250	66
Hydraulic system, total	- 1	gal	255	67
Hydraulic tank	- 1	gal	110	29
DEF tank	- 1	gal	20	5
Engine oil	- 1	gal	16	4
Engine coolant	1	gal	27	7
Swing reduction unit	- 1	gal	2.6	0.7
Travel reduction unit	I	gal	2 x 5.8	2 x 2

## Swing system

The swing system uses an axial piston motors, driving a planetary gearbox for maximum torque. An automatic holding brake and anti-rebound valve are standard.

Max. slew torque	kNm	lbf ft	51.7	38,130
Max. slew speed		r/min		12.5

## **Drive**

Each track is powered by an automatic two-speed shift travel motor. The track brakes are multi-disc, spring-applied and hydraulic released. The travel motor, brake and planetary gears are well protected within the track frame.

Max. drawbar pull	kN	lbf	152	34,180
Max. travel speed	km/h	mph	3.1 / 5.6	1.9 / 3.5
Gradeability		0		35

## Undercarriage

Robust X-shaped frame with greased and sealed track chains as standard.

Track shoe				2 x 44
Link pitch	mm	in	190	7.5
			500	20
			600	24
Shoe width, triple grouser	mm	in	700	28
			800	32
			900	36
Bottom rollers				2 x 7
Top rollers				2 x 2

## Hydraulic system

The hydraulics system, combined with the fully electronic control system and advanced ECO mode, has been optimized to work in harmony with engine to match the engine power, reduce power loss and improve controllability and response time.

## The following important functions are included in the system:

**Summation system:** Combines the flow of both hydraulic pumps to ensure quick cycle times and high productivity. **Arm priority:** Gives priority to the arm operation for faster cycle times in leveling and for increased bucket filling when digging. **Swing priority:** Gives priority to swing functions for faster simultaneous operations.

**Regeneration system:** Prevents cavitation and provides flow to other movements during simultaneous operations for maximum productivity.

**Power boost:** All digging and lifting forces are increased. **Holding valves:** Boom and arm holding valves prevent the digging equipment from creeping.

## Main pump

Туре	2 x variable displacement axial piston pumps						
Maximum flow	l/min	gpm	2 x 152	2 x 40			
Pilot pump							
Туре			Ge	ar pump			
Maximum flow	l/min	gpm	1 x 20	1 x 5			
Relief valve setting							
Implement							
Standard	MPa	psi	34.3	4,980			
Power Boost	MPa	psi	36.3	5,260			
Travel circuit	MPa	psi	34.3	4,980			
Slew circuit	MPa	psi	26.5	3,840			
Pilot circuit	MPa	psi	3.9	570			

### **Hydraulic motors**

**Travel:** Variable displacement axial piston motor with mechanical brake

**Slew:** Fixed displacement axial piston motor with mechanical brake

Hydraulic cylinders		
Mono boom		2
Bore x Stroke	ø x mm ø x in	115 x 1 165 4.5 x 45.9
Arm		1
Bore x Stroke	ø x mm ø x in	120 x 1 345 4.7 x 53.0
Bucket		1
Bore x Stroke	ø x mm ø x in	105 x 1 000 4.1 x 39.4
Dozer blade		2
Bore x Stroke	ø x mm ø x in	140 x 320 5.5 x 12.6

## Cab

The operator's cab has easy access via a wide door opening. The cab is supported on hydraulic dampening mounts to reduce shock and vibration levels. These along with a sound absorbing lining provide low noise levels. The cab has excellent all-round visibility. The front windshield can easily slide up into the ceiling, and the lower front glass can be removed and stored in the side door.

Integrated air-conditioning and heating system: The pressurized and filtered cab air is supplied by an automatically-controlled fan. The air is distributed throughout the cab from 14 vents.

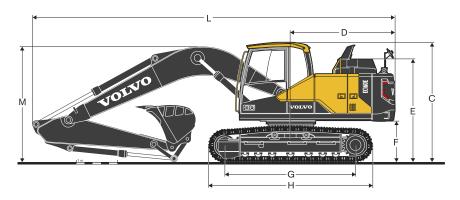
**Ergonomic operator's seat:** The adjustable seat and joystick console move independently to accommodate the operator. The seat has nine different adjustments plus a seat belt for the operator's comfort and safety.

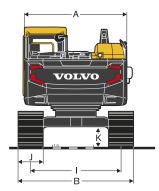
## Sound Level

Sound level in cab according t	to ISO 6396					
LpA (standard)	dB(A)	69				
LpA (tropical) dB(A)						
External sound level according to ISO 6395, EU Noise Directive (2000/14/EC)						
LwA (standard)	dB(A)	101				
LwA (tropical)	dB(A)	102				

## Specifications.

## DIMENSIONS

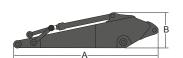




Description	U	nit	EC160EL						
Mono boom	m,	ft in	5.2, 17' 1"						
Arm	m	ft in	2.3	7' 7"	2.6	8' 6"	3.0	9' 10"	
A Overall width of upper structure	mm	ft in	2 490	8' 2"	2 490	8' 2"	2 490	8' 2"	
B Overall width	mm	ft in	2 590	8' 6"	2 590	8' 6"	2 590	8' 6"	
C Overall height of cab	mm	ft in	2 900	9' 6"	2 900	9' 6"	2 900	9' 6"	
D Tail swing radius	mm	ft in	2 550	8' 4"	2 550	8' 4"	2 550	8' 4"	
E Overall height of engine hood	mm	ft in	2 510	8' 3"	2 510	8' 3"	2 510	8' 3"	
F Counterweight clearance*	mm	ft in	1 010	3' 4"	1 010	3' 4"	1 010	3' 4"	
G Tumbler length	mm	ft in	3 180	10' 5"	3 180	10' 5"	3 180	10' 5"	
H Track length	mm	ft in	3 980	13' 1"	3 980	13' 1"	3 980	13' 1"	
I Track gauge	mm	ft in	1 990	6' 6"	1 990	6' 6"	1 990	6' 6"	
J Shoe width	mm	ft in	600	2' 0"	600	2' 0"	600	2' 0"	
K Min. ground clearance*	mm	ft in	460	1' 6"	460	1' 6"	460	1' 6"	
L Overall length	mm	ft in	8 880	29' 2"	8 770	28' 9"	8 810	28' 11"	
M Overall height of boom	mm	ft in	2 980	9' 9"	2 900	9' 6"	3 020	9' 11"	

<sup>\*</sup> Without shoe grouser



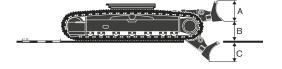


Des	scription	U	nit	mono		
Boom		m	m ft in 5.2		17' 1"	
Α	Length	mm	ft in	5 400	17' 9"	
В	Height	mm	ft in	1 640	5' 5"	
	Width	mm	ft in	565	1' 10"	
	Weight	kg	lb	1 370	3,020	

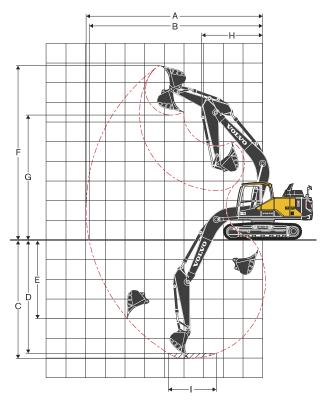
De	scription	U	nit						
Arı	m	m	ft in	2.3	7' 7"	2.6	8' 6"	3.0	9' 10"
Α	Length	mm	ft in	3 240	10' 8"	3 500	11' 6"	3 900	12' 10"
В	Height	mm	ft in	855	2' 10"	855	2' 10"	845	2' 9"
	Width	mm	ft in	395	1' 4"	395	1' 4"	395	1' 4"
	Weight	kg	lb	790	1,740	800	1,760	860	1,900

<sup>\*</sup> Includes cylinder, piping and pin, excludes boom cylinder pin \* Includes cylinder, linkage and pin

Fro	Front dozer blade		nit		
Α	Height	mm	ft in	452	1' 6"
	Width	mm	ft in	2 590	8' 6"
	Weight	kg	lb	553	1,220
В	Lift height	mm	ft in	571	1' 10"
С	Digging depth	mm	ft in	735	2' 5"



## WORKING RANGES



Descrip	tion			Unit			EC10	60EL		-				
Boom				m, ft in	5.2, 17' 1" mono									
Arm				m ft in	2.3	7' 7"	2.6	8' 6"	3.0	9' 10"				
A M	1ax. diggin	g reach		mm ft in	8 660	28' 5"	8 980	29' 6"	9 350	30' 8"				
В М	1ax. diggin	g reach on grou	nd	mm ft in	8 500	27' 11"	8 820	28' 11"	9 200	30' 2"				
C M	1ax. diggin	g depth		mm ft in	5 770	18' 11"	6 070	19' 11"	6 470	21' 3"				
D M	1ax. diggin	g depth (2.44 m	n / 8' level)	mm ft in	5 470	17' 11"	5 810	19' 1"	6 240	20' 6"				
E M	1ax. vertica	l wall digging de	epth	mm ft in	4 510	14' 10"	4 990	16' 4"	5 410	17' 9"				
F M	lax. cutting	ı height		mm ft in	8 560	28' 1"	8 820	28' 11"	9 030	29' 8"				
G M	1ax. dumpii	ng height		mm ft in	6 080	19' 11"	6 310	20' 8"	6 510	21' 4"				
Н М	1in. front sv	ving radius		mm ft in	3 070	10' 1"	3 070	10' 1"	3 070	10' 1"				
DIGGIN	IG FORCE	S WITH DIRE	CT FIT BUCK	ET										
Bucket	radius			mm ft in	1 319	4' 4"	1 319	4' 4"	1 319	4' 4"				
		Normal	SAE J1179	kN lbf	101.5	22,810	101.5	22,810	101.5	22,820				
Breakou	ut force -	Power boost	SAE J1179	kN lbf	107.3	24,110	107.3	24,120	107.3	24,130				
bucket		Normal	ISO 6015	kN lbf	115.3	25,910	115.3	25,920	115.3	25,930				
		Power boost	ISO 6015	kN lbf	121.9	27,390	121.9	27,400	121.9	27,410				
		Normal	SAE J1179	kN lbf	90.0	20,230	80.0	17,980	72.5	16,290				
Tearout force - dipper arm	Power boost	SAE J1179	kN lbf	95.1	21,390	84.6	19,010	76.6	17,220					
	Normal	ISO 6015	kN lbf	92.2	20,730	81.7	18,370	73.8	16,600					
	Power boost	ISO 6015	kN lbf	97.5	21,910	86.4	19,420	78.1	17,550					
Rotation angle, bucket				0	1	83	18	33	183					

23

## Specifications.

WACITINE WEIGH	115 AND	GROOM	D PRESSURE										
EC160EL			5.2 m / 17' 1" boom, 2.6 m / 8' 6" arm, 514 kg / 1,130 lb - 0.7 m³ / 0.93 yd³ bucket, 3 200 kg / 7,060 lb counterweight										
Description	Shoe	width	Operatin	ng weight	Ground	pressure	Overall width						
	mm	in	kg	lb	kPa	psi	mm	in					
Without dozer bla	nde												
	500	20	17 640	38,890	50.0	7.3	2 490	8' 2"					
	600	24	17 870	39,390	42.2	6.1	2 590	8' 6"					
Triple grouser	700	28	18 100	39,910	36.3	5.3	2 690	8' 10"					
	800	32	18 500	40,790	32.4	4.7	2 790	9' 2"					
	900	36	18 760	41,370	29.4	4.3	2 990	9' 10"					
With dozer blade	,												
	500	20	18 810	41,480	53.0	7.7	2 490	8' 2"					
	600	24	19 040	41,990	45.1	6.5	2 590	8' 6"					
Triple grouser	700	28	19 280	42,510	39.2	5.7	2 690	8' 10"					
	800	32	19 675	43,380	35.3	5.1	2 790	9' 2"					
	900	36	19 940	43,970	31.4	4.6	2 990	9' 10"					

BUCKET	SELECTION	ON GU	IDE												
Bucket type		Capacity Cutting width								EC160EL		EC160EL with dozer blade			
				Weight		Teeth	5.2 m / 17' 1" boom, 600 mm / 24' shoe, 3 200 kg / 7,060 lb counterweight								
		m³	yd³	mm	ft	kg	lb	EA	2.3 m / 7' 7" arm	2.6 m / 8' 6" arm	3.0 m / 9' 10" arm	2.3 m / 7' 7" arm	2.6 m / 8' 6" arm	3.0 m / 9' 10" arm	
	General	0.30	0.39	450	17.72	390	861	3	С	С	С	С	С	С	
		0.36	0.47	600	23.62	417	919	3	С	С	С	С	С	С	
		0.46	0.60	750	29.53	450	992	3	С	С	С	С	С	С	
	purpose	0.58	0.76	900	35.43	505	1,114	4	С	С	С	С	С	С	
Direct fit		0.70	0.92	1050	41.34	550	1,213	4	С	С	С	С	С	С	
Buckets		0.84	1.10	1200	47.24	618	1,362	5	С	С	С	С	С	С	
	Heavy	0.30	0.39	450	17.72	382	841	3	D	D	D	D	D	D	
		0.36	0.47	600	23.62	409	903	3	D	D	D	D	D	D	
	duty	0.46	0.60	750	29.53	444	979	3	D	D	D	D	D	D	
		0.58	0.76	900	35.43	511	1,126	4	D	D	D	D	D	D	

Please consult with your Volvo dealer for the proper match of buckets and attachments to suit the application.

The recommendations are given as a guide only, based on typical operation conditions.

Bucket capacity based on ISO 7451, heaped material with a 1:1 angle of repose.

## Maximum materal density

	kg/m³	lb/yd <sup>3</sup>	
Α	1 200 - 1 300	2,000 - 2,200	Coal, Caliche, Shale
В	1 400 - 1 600	2,300 - 2,700	Wet earth and clay, Limestone, Sandstone
С	1 700 - 1 800	2,800 - 3,100	Granite, Wet sand, Well blasted rock
D	> 1 900	> 3,200	Wet mud, Iron ore

## LIFTING CAPACITY EC160EL

Lifting capacity at the arm end without bucket.
For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

For lifting capacity including			1.5 n	n, 5 ft		, 10 ft		, 15 ft		, 20 ft		, 25 ft		ax. Reac	h
	Lifting I related ground leve	d to nd	Along UC	Across UC											
Boom: 5.2 / 17' 1"	6.0 m	kg	-	-	-	-	-	-	-	-	-	-	*4 480	3 650	5.9 m
Arm: 2.3 m / 7' 7"	20 ft	lb	-	-	-	-	-	-	-	-	-	-	*9,860	8,220	19.0 ft
Shoe: 600 mm / 24'	4.5 m	kg	-	-	-	-	*4 970	*4 970	*4 660	3 480	-	-	4 490	2 880	6.8 m
CWT: 3 200 kg / 7,060 lb	15 ft	lb	-	-	-	*10,770	*10,770	*10,230	7,500	-	-	-	9,990	6,400	22.1 ft
	3.0 m	kg	-	-	-	-	*6 580	5 050	5 290	3 340	-	-	3 990	2 530	7.2 m
	10 ft	lb	-	-	-	*14,180	10,920	11,400	7,220	-	-		8,810	5,610	23.6 ft
	1.5 m	kg	-	-	-	-	7 920	4 730	5 130	3 200	-	-	3 820	2 410	7.3 m
	5 ft	lb	-	-	-	17,060	10,230	11,050	6,910	-	-	-	8,420	5,310	24.1 ft
	0 m	kg	-	-	-	-	7 720	4 560	5 010	3 100	-	-	3 920	2 450	7.1 m
	0 ft	lb	-	-	-	16,610	9,850	10,800	6,690	-	-	-	8,640	5,410	23.4 f
	-1.5 m	kg	-	-	*10 820	8 360	7 670	4 520	4 970	3 060	-	-	4 360	2 710	6.6 m
	-5 ft	lb	-	*24,720	17,960	16,500	9,750	10,730	6,620	-	-	-	9,650	6,000	21.6 ft
	-3.0 m	kg	-	-	*13 000	8 500	7 750	4 590	-	-	-	-	5 590	3 430	5.6 m
	-10 ft	lb	-	*28,150	18,280	16,670	9,900	-	-	-	-	-	12,470	7,650	18.2 ft
Boom: 5.2 / 17' 1"	7.5 m	kg	-	-	-	-	-	-	-	-	-	-	*4 110	*4 110	4.8 m
Arm: 2.6 m / 8' 6"	25 ft	lb	-	-	-	-	-	-	-	-	-	-	*9,050	*9,050	15.4 ft
Shoe: 600 mm / 24'	6.0 m	kg	-	-	-	-	-	-	*4 150	3 570	-	-	*3 760	3 320	6.3 m
CWT: 3 200 kg / 7,060 lb	20 ft	lb	-	-	-	-	-	-	*9,030	7,680	-	-	*8,320	7,460	20.3 ft
• ,	4.5 m	kg	-	-	-	-	*4 570	*4 570	*4 390	3 510	-	-	*3 680	2 680	7.1 m
	15 ft	lb	-	-	-	-	*9,930	*9,930	*9,630	7,570	-	-	*8,130	5,960	23.2 ft
	3.0 m	kg	-	-	*9 730	9 330	*6 190	5 120	*5 090	3 370	3 770	2 400	3 750	2 380	7.5 m
	10 ft	lb	-	-	*20,590	20,160	*13,350	11,060	*11,080	7,280	-	-	8,280	5,280	24.7 ft
	1.5 m	kg	-	-	-	-	*7 930	4 780	5 150	3 220	3 700	2 340	3 600	2 270	7.7 m
	5 ft	lb	-	-	-	-	*17,130	10,320	11,090	6,940	7,980	5,040	7,930	5,010	25.1 ft
	0 m	kg	-	-	*5 620	*5 620	7 740	4 570	5 020	3 100	-	-	3 680	2 300	7.5 m
	0 ft	lb	-	-		*13,000	16,640	9,870	10,820	6,690	-	-	8,110	5.090	24.5 ft
	-1.5 m	kg	*5 790	*5 790	*9 910	8 310	7 660	4 510	4 960	3 050	-	-	4 050	2 520	6.9 m
	-5 ft	lb	*12,980	*12,980	*22,600	17,860	16,470	9,730	10,700	6,590	-	-	8,950	5,580	22.7 ft
	-3.0 m	kg				8 440	7 710	4 550	-	-	-	-	5 020	3 100	6.0 m
	-10 ft	lb	*23,240	*23,240	*29,140	18,140	16,590	9,830	-	-	-	-	11,180	6,900	19.5 ft
	-4.5 m	kg	-	-	*10 810	8 720	-	-	-	_	_	_	*7 450	4 980	4.4 m
	-15 ft	lb	-	-	*23,080	18,790	-	-	-	-	-	-	*16,540	11,410	13.9 ft
Boom: 5.2 / 17' 1"	7.5 m	kg	-	-	-	-	-	-	-	-	-	-	*3 470	*3 470	5.4 m
Arm: 3.0 m / 9' 10"	25 ft	lb	-	-	-	-	-	-	-	-	-	-	*7,760	*7,760	17.3 ft
Shoe: 600 mm / 24'	6.0 m	kg	-	-	-	-	-	-	*3 660	3 610	-	-	*3 170	2 980	6.7 m
CWT: 3 200 kg / 7,060 lb	20 ft	lb	-	-	-	-	-	-	*8,160	7,750	-	-	*7,010	6,680	21.8 ft
	4.5 m	kg	-	-	-	-	-	-	*3 990	3 530	-	-	*3 110	2 450	7.5 m
	15 ft	lb	-	-	-	-	-	-	*8,740	7.600	-	-	*6,850	5,450	24.5 ft
	3.0 m	kg	-	-	*8 200	*8 200	*5 610	5 160	*4 720	3 370	3 770	2 390	*3 200	2 190	7.9 m
	10 ft	lb	-	-	*17,400	*17,400	*12,100	11,150	*10,290	7,280	8,110	5,150	*7,050	4,850	25.9 ft
	1.5 m	kg	-	-	*5 660	*5 660	*7 430	4 790	5 140	3 200	3 680	2 310	3 330	2 090	8.0 m
	5 ft	lb	-	-	*13,630	*13,630	*16,040	10,350	11,070	6,910	7,940	4,990	7,340	4,610	26.3 ft
	0 m	kg	-	-	*6 130	*6 130	7 720	4 550	4 990	3 070	3 610	2 250	3 390	2 110	7.8 m
	0 ft	lb	-	-	*14,100	*14,100	16,590	9,810	10,750	6.620	7,790	4,850	7,480	4,660	25.7 ft
	-1.5 m	kg	*5 290	*5 290	*9 280	8 190	7 600	4 450	4 910	3 000	-	-,000	3 690	2 290	7.3 m
	-5 ft	lb	*11,850	*11,850	*21,140	17,600	16,330	9,590	10,580	6,470	-	-	8,160	5,060	24.1 ft
	-3.0 m	kg	*8 980	*8 980	*13 880	8 290	7 620	4 460	4 920	3 010	-	-	4 440	2 740	6.5 m
	-3.0 m	lb	*20,200	*20,200	*30,040	17,810	16,380	9,630	10,630	6,510	-	_	9,870	6,090	21.1 ft
	-4.5 m	kg	20,200	20,200	*11 770	8 530	7 790	4 610		-	_	_	6 650	4 010	5.0 m
	-4.5 m	lb	-	-	*25,240	18,360	16,780	9,970	-	-	-		15,120	9,100	16.0 ft
	1 -13 11	ıD	_	_	20,240	10,500	10,700	3,310	_	-	_	_	10,120	9,100	10.0 11

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities. 2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards. 3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. 4. Rated loads marked with an asterisk (\*) are limited by hydraulic capacity rather than

## Equipment.

## STANDARD EQUIPMENT

### Engine

Turbocharged, 4 stroke diesel engine with water cooling, direct injection and charged air cooler that meets Tier 4f EU (Stage IV) requirements

Air filter with indicator

Air intake heater

Cyclone pre-cleaner

Electric engine shut-off

Fuel filter and water separator

Tropical cooling system

Alternator, 80 A

## Electric/Electronic control system

Contronics

Advanced mode control system

Self-diagnostic system

Machine status indication

Satellite Caretrack and Caretrack subscription

Engine speed sensing power control

Automatic idling system

One-touch power boost

Safety stop/start function

Adjustable LCD color monitor

Master electrical disconnect switch

Engine restart prevention circuit

Travel alarm

High-capacity halogen lights:

Frame-mounted: 2, Boom-mounted: 1

Batteries, 2 x 12 V / 100 Ah

Start motor, 24 V / 5.5 kW

## Hydraulic system

Boom float function without HRV

Automatic sensing hydraulic system

Summation system

Boom priority

Arm priority

Swing priority

ECO mode fuel saving technology

Boom, arm and bucket regeneration valves

Swing anti-rebound valves

Boom and arm holding valves

Multi-stage filtering system

Boom cylinders (x2)

Cylinder cushioning

Cylinder contamination seals

Auxiliary hydraulic valve

Automatic two-speed travel motors

Pilot control pattern change

Hydraulic oil, ISO oil 46

## **Frame**

Access way with handrail

Tool storage area

Punched metal anti-slip plates

Heavy duty lower cover plates

3 200 kg, 7,060 lb counterweight

## Cab and interior

ROPS (ISO12117-2) certified cab with openable roof hatch

Silicon oil and rubber mounts with spring

Control lock out lever

Travel pedals and hand levers

Straight travel pedal

Adjustable operator seat with heater

Control joysticks with 4 switches each

Heater & air-conditioner, automatic

Flexible antenna

Radio with AUX, USB Jack and Bluetooth

Cab, all-weather sound suppressed, includes:

Cup holders

Door locks

Tinted glass

Floor mat

Horn

Large storage area

Pull-up type front window

Removable lower windshield

Seat belt

Safety glass

Sun screens, front, roof, rear

Windshield wiper with intermittent feature

Rear view camera

Master key

## Undercarriage

Heavy Duty belly cover plates

Hydraulic track adjusters

Greased and sealed track link

Track Guard

## **Digging equipment**

5.2 m / 17' 1" mono boom

2.6 m / 8' 6" arm

Reinforced linkage

Manual centralized lubrication

## **OPTIONAL EQUIPMENT**

## **Engine**

Block heater: 120 V

Diesel coolant heater, 5 kW

Water separator with heater

Auto engine shutdown

Standard cooling system

Fuel filler pump: 35 l/min / 9 gpm

### **Electric**

High-capacity LED lights:

Frame-mounted: 2, Boom-mounted: 1

Extra work lights (Halogen or LED):

Boom-mounted 1

Cab-mounted 3

Counterweight-mounted 1

Anti-theft system

Rotating warning beacon

## OPTIONAL EQUIPMENT

## Hydraulic system

Boom hose rupture valve with overload warning device

Arm hose rupture valve

Boom float function with HRV

Hydraulic piping:

Work tool management system (up to 20 programmable memorized settings)

Breaker & shear, 1 or 2 pump flow

Slope & rotator (40 lpm, 11 gpm or 60 lpm, 16 gpm)

Extra for slope & rotator

Grapple

Oil leak (drain) line

Quick coupler

Additional return filter

Breaker & shear pressure pre-setting

Volvo hydraulic quick coupler S1, S6

Volvo hydraulic quick coupler VQC-HU,DR16

Hydraulic oil, biodegradable 46

Hydraulic oil, longlife oil 32, 68

## Cab and interior

ROPS (ISO12117-2) certified cab with fixed hatch

Fabric seat without heater

Fabric seat with heater and air suspension

Control joysticks with semi-long

Control joysticks with 3 switch & 1 proportional

Cab-mounted falling object guard (FOG)

Cab-mounted falling object protective structure (FOPS)

Anti-vandalism kit

Safety net for front window

Side view camera

Smoker kit (ashtray and lighter)

Sunlight protection, roof (steel)

Lower wiper with intermittent control

Rain shield

Specific key

## Undercarriage

Dozer blade

500 mm, 20"/600 mm, 24"/700 mm, 28"/800 mm, 32"/900 mm, 36" shoe with triple grousers

## **Digging equipment**

2.3 m/7' 7", 3.0 m/9' 10" arm

Linkage with lifting eye

## Service

Tool kit, daily maintenance

Tool kit, full scale

## Selection of Volvo optional equipment

## Auto engine shutdown



## Two-piece boom



Fuel filler pump



## **Diesel coolant heater**



Falling Objects Guard (FOG)







Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.



**Volvo Construction Equipment** 

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