EC950F

Volvo Excavators 91.3-94.8 t / 201,227-209,020 lb 602 hp





Designation of the last of the

Welcome to a world of industry leading machinery. A world where imagination, hard work and technological innovation will lead the way towards developing a future which is cleaner, smarter, and more connected. A world supported by the enduring values of the Volvo Group. A world of stability, sustainability and innovation. A world which we put our customers at the heart of.

Welcome to the world of Volvo Construction Equipment – we think you're going to like it here.

Working harder, working smarter

For over 180 years Volvo has been a pioneer in the design and manufacture of machines which set the standard for efficiency, performance and uptime. Across our range of excavators, wheel loaders and haulers, our reputation for engineering excellence is unrivalled, which means whatever your operation or application, we can provide a total fleet solution to help you succeed.

Building on our proud history, the Volvo Concept Lab continues to create cutting-edge ideas and innovative concepts, to ensure we offer customers machines which work harder and smarter long into the future.



Solutions for you

Our industry leading machines are just the start of your relationship with Volvo. As your partner, we have developed an extensive range of additional solutions to help you improve uptime, boost productivity and reduce costs.

Designed for your business

Structured across nine blocks, our portfolio of products and services are designed to complement your machine's performance and boost your profitability. Simply put, we offer some of the best guarantees, warranties and technological solutions in the industry today.

There when you need us

Whether you're buying new or used, our global network of dealers and technicians offer around-the-clock support, including machine monitoring and world-class parts availability. It's the basis of everything offered by Volvo Services, so you can be confident we've got you covered right from the start.

Big, powerful and productive

Do the big jobs better, stronger and faster with the EC950F. The 90 tonne crawler excavator offers the perfect combination of power and stability to handle a higher capacity in the toughest applications.

Solid stability

The outstanding stability of the EC950F means operators can work with confidence in the most challenging environments. The well-balanced and solid machine features a wide track gauge, long track length, retractable undercarriage and an optimized counterweight which can be removed for ease of transportation.



Powered by Volvo

Rely on a superior performance from the EC950F, featuring a powerful 450kW Volvo D16 engine, which delivers high torque at low rpm. The machine utilizes advanced technology built on decades of experience to ensure a highly productive operation.



Comfortably productive

For operator convenience, all machine interfaces – including the joysticks, keypad and LCD monitor – are ergonomically positioned and designed for optimum control. The low-noise and spacious cab further enhances operator comfort and performance.



Buckets to match

Maximize productivity with Volvo buckets, perfectly matched to your machine for ultimate digging results in all working conditions. Our range includes General Purpose and Heavy-Duty buckets, and when your application requires something more unique, we offer Custom-Built Attachments to develop the right solution for you.





BIGGER MACHINE, BIGGER RESULTS

Gain more profitability in the EC950F, Volvo's largest crawler excavator. The 90 tonne excavator delivers a high bucket capacity for more tons per hour, achieving a fast and efficient on-site production.



SUPERIOR DIGGING FORCE

Even in the harshest applications, the EC950F is up to the challenge. Experience superior digging force, particularly when working with hard and heavy materials, thanks to constant high hydraulic pressure delivering power to the machine when you need it.

Peak performance

Job done. With the big and powerful EC950F, no task is too tough. Increase profitability with superior digging force, quick cycle times and outstanding fuel efficiency for a maximum return on investment.

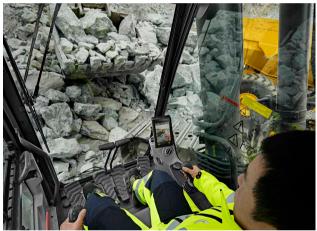
Fast cycle times

Cut cycle times to a minimum with the fully electro-hydraulic system. The optimized hydraulics system increases pump power for a fast and smooth operation.



Complete control

For a more efficient operation, the electro-hydraulic system puts superior control in the operator's hands. Utilizing intelligent technology, the easy-to-use system controls on-demand flow and reduces internal losses in the hydraulic circuit. What's more, the EC950F comes with a boom-swing priority valve.



Outstanding fuel efficiency

Achieve outstanding fuel efficiency with Volvo's unique ECO Mode and electro-hydraulic system. ECO Mode optimizes the hydraulic system to reduce loss of flow and pressure, while the integrated work mode allows operators to choose the best work mode for the task at hand: select from I (Idle), F (Fine), G (General) and H (Heavy).



Do more

Take on a range of tasks in the hard-working EC950F. The attachment management system enhances machine versatility by storing settings for up to 20 different attachments, enabling the operator to pre-set hydraulic flow and pressure through the in-cab monitor.



Always-on

Rely on maximum uptime with the big and durable EC950F – always ready to work. The machine's heavy-duty design, reliable and wear-resistant components, and easy service access ensure you will get the job done safely and without delay.

Durable by design

Achieve non-stop production with the reliable EC950F, built with protected components to deliver maximum longevity in demanding applications. Outstanding machine protection is provided by features including a heavy-duty boom and arm, strong frame structure, heavy-duty underside plate and optional full-length track guard.



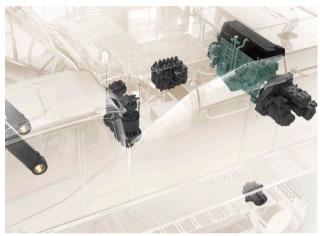
Wear-resistant digging

For a prolonged bucket lifespan, Volvo offers a range of wear parts including segments, side cutters, shrouds and teeth. When working with heavily compacted material the Pick Point tooth provides maximum penetration, and the new Volvo Tooth System enables teeth changes in minutes: simply place, push and click — it's that easy to install.



Proven reliability

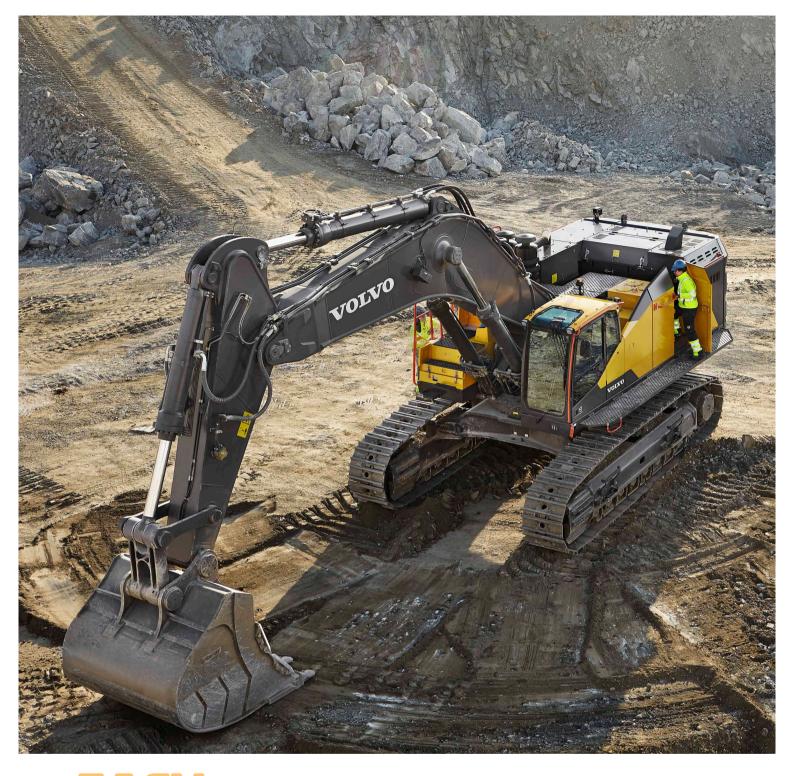
Count on a solid EC950F with Volvo's high-quality components, designed to work in perfect harmony with the machine. Volvo's commitment to rigorous testing in its development process ensures the production of well-engineered components, purpose-built for the job, and proven to be reliable in the toughest applications.



Safety first

Safety is built in to the machine thanks to a large entrance, including high visibility handrails and conveniently positioned steps, as well as anti-slip plates. The optional FOG (Falling Object Guard) and FOPS (Falling Object Protective Structure) provide further peace-of-mind when working in tough applications. For the ultimate in visibility, Volvo Smart View provides a 360° birdseye-view around the machine, displayed on the in-cab monitor.





EASY SERVICE ACCESS

Maximize uptime with quick and safe servicing. Essential maintenance points are easily accessed via the wide-opening and conveniently located compartment doors using central and surrounding walkways.



EASY MACHINE MONITORING

Maximize machine uptime and reduce repair costs with ActiveCare Direct. Utilizing CareTrack data, the intelligent service provides round the clock machine monitoring and tailored customer reports, helping you to keep track of your fleet and take preventive maintenance actions.

Keeping costs down

Engineering machines which deliver outstanding results is just the start of how we can support your operation. As your partner we are here to help with every aspect of your Volvo machinery. Our portfolio of services is designed to complement your machine's performance and boost your profitability.

Volvo dealer network

Volvo has the right solution for you. By listening to your requirements, we can reduce your total cost of ownership and increase your revenue. With our extensive infrastructure of technicians, workshops and dealers, Volvo has a comprehensive network to fully support you using local knowledge and global experience.



Machine diagnosis

Maximize machine uptime and reduce repair costs with ActiveCare Direct. The intelligent service provides around the clock machine monitoring, as well as customer reports, to help take predictive and preventative maintenance actions.



Customer Support Agreements

The range of Customer Support Agreements offer preventive maintenance, total repairs and a number of uptime services. Volvo uses the latest technology to monitor machine operation and status, giving you advice to increase your profitability. By having a Customer Support Agreement you are in control of your service costs.



24-hours parts delivery guarantee

Maintain productivity and machine uptime with our range of readily available part, all backed by Volvo warranty – with 24-hour parts delivery guarantee. Only by using Genuine Volvo Parts, can you protect your investment, extend machine life and guarantee long-lasting performance.



Go big

THE OPERATOR'S CHOICE

- Spacious and quiet cab, ergonomic controls
- Boom-swing priority function
- Dig Assist, powered by Volvo Co-Pilot (Option)
- Straight travel pedal
- Pilot control pattern change

ROBUST PROTECTION

- Heavy-duty boom and arm
- Additional underside plate
- Floating pins on the bucket connection

VERSATILITY

- General Purpose and Heavy-Duty buckets
- Range of wear parts: teeth, side cutters, segments and wear shrouds
- Custom-Built Attachments for specific applications
- Attachment Management System: pre-set hydraulic flow and pressure



EFFICIENTLY PRODUCTIVE

- Powerful 450kW Volvo D16 engine: high torque at low RPM
- Fully electro-hydraulic system
- Constant high hydraulic pressure for superior digging force
- ECO mode, Work modes

KEEP ON DIGGING

- Easy service access, wide-opening compartment doors
- Volvo Tooth System: quick, easy and safe installation
- ActiveCare Direct: round-the-clock machine monitoring
- 24-hours parts delivery guarantee



SAFETY FIRST

- High-visibility handrails
- Anti-slip plates
- Central and surrounding walkways
- Volvo Smart View

SOLID STABILITY

- Wide track gauge
- Long track length
- Retractable tracks frame
- Optimized counterweight, hydraulically removable

Volvo EC950F in detail

Engine

The engine is a low emission, turbocharged air-to-air cooling, 4-stroke diesel engine with water cooling, direct injection controlled electronically, that meets EPA Tier 4 Final requirements. The engine has been developed especially for excavator use, providing good fuel efficiency, low sound level and a long service life.

Air Filter: 3-stage

Automatic Idling System : Reduces the engine speed to idle / when levers and pedals are not activated / resulting in less fuel consumption and low cab noise level.

Engine	Volvo	D16J
Max power at	r/min (r/s)	1,650 (27.5)
Net, ISO 9249/SAE J1349	kW (hp)	449 (602)
Gross, ISO 14396/SAE J1995	kW (hp)	450 (603)
Max torque	Nm (ft lbf)	2,700 (1,991)
at engine speed	r/min (r/s)	1,400 (23.3)
No. of cylinders		6
Displacement	l (in³)	16.1 (982)
Bore	mm (in)	144 (5.67)
Stroke	mm (in)	165 (6.5)

Electrical system

Contronics, provides advanced monitoring of machine function and important diagnostic information.

High capacity and well protected electrical system.

Centrally located fuse and relay box using clearly arranged printed circuit board mounted, for easy access, behind the cab. A master switch is standard.

Voltage	V	24
voitage		24
Batteries	V	2 x 12
Battery capacity	Ah	210
Alternator	\//Δ	28/80

Undercarriage

The undercarriage has a robust X-shaped frame. Greased and sealed track chains are standard

Track shoes		51 x 2
Link pitch	mm (in)	260.4 (10.25)
Shoe width, double grouser	mm (in)	650/750/900 (26/30/36)
Bottom rollers		9 x 2
Top rollers		3 x 2

Cab

The operator's cab has easy access via a wide door opening.

The cab is supported on hydraulic dampening mounts to reduce shock and

These along with a sound absorbing lining provide low noise levels.

The cab has excellent all-round visibility.

The front windshield can easily slide up into the ceiling, and the lower front glass can be removed and stored in the door.

Integrated air conditioning and heating system: The pressurized and filtered cab air is supplied by automatically controlled fan. The air is distributed via 13 vents.

Ergonomic operator's seat: The adjustable seat and joystick consoles move independently to accommodate the operator. The seat has nine different adjustments and a seat belt to meet any operator's comfort and safety.

Swing system

The superstructure is slewed by two units of hydraulic piston motors with 2 stage planetary gear reduction box. Automatic swing holding brake and anti-rebound valve are equipped.

Max. slew speed	r/min	6.9
Max. slew torque	kNm (ft lbf)	343 (252,983)

Travel System

Drive device: 2 step Hydraulic motor with 2 stage planetary reduction gears on each track

Framework: All-welded robust torsion box frame.

Track Gauge: Retractable

Max. drawbar pull	kN (lbf)	565 (127,008)
Max. travel speed (low)	km/h (mi/h)	2.8 (1.7)
Max. travel speed (high)	km/h (mi/h)	4.4 (2.7)
Gradeability	o	33

Sound Level

Sound pressure level in cab according	g to ISO 6396	
L_{pA}	dB	74
External sound level according to ISC 2000/14/EC	0 6395 and EU Noise Directive	
Lwa	dB	109

Hydraulic system

The hydraulic system, also known as the "Automatic Sensing Work Mode", is designed for high-productivity, high-digging capacity, high-maneuvering precision and good fuel economy. The summation system, boom priority, arm priority, swing priority along with boom and arm regeneration provides optimum performance.

The following important functions are included in the system:

Summation system: Combines the flow of both hydraulic pumps to ensure quick cycle times and high productivity

Boom priority: Gives priority to the boom operation, for fast raising when loading or performing deep excavation.

Arm priority: Gives priority to the arm operation, for faster cycle times in leveling and for increased bucket filling when digging.

Swing priority: Gives priority to swing functions for faster

Regeneration system: Prevents cavitation and provides flow to other movements curing simultaneous operations for maximum productivity Holding valves: Boom and arm holding valves prevent the digging equipment from creeping

Main pump. Type: 3 x variable displacement axial piston pumps

1 71 - 71		r Pr Pr					
Maximum flow	l/min (gal/min)	2 x 515; 1 x 147 (2 x 136; 1 x 38.8					
Pilot pump. Type: Gear pump							
Maximum flow	l/min (gal/min)	1 x 37.8 (1 x 10)					
Relief value setting pressure							
Implement	MPa (psi)	34.3 (4,980)					
Travel circuit	MPa (psi)	34.3 (4,980)					
Slew circuit	MPa (psi)	28.4 (4,130)					
Pilot circuit	MPa (psi)	3.9 (570)					

Hvdraulic Motors

Travel: Variable displacement axial piston motors **Slew:** Fixed displacement axial piston motor with mechanical brake

Hydraulic Cylinders

Mono boom		2
Bore x Stroke	ø x mm (ø x in)	215 x 1 930 (8.5 x 76)
Arm		1
Bore x Stroke	ø x mm (ø x in)	240 x 2 180 (9.4 x 85.8)
Bucket		1
Bore x Stroke	ø x mm (ø x in)	200 x 1 500 (7.9 x 59.1)
ME Bucket		1
Bore x Stroke	ø x mm (ø x in)	230 x 1 500 (9.1 x 59.1)

Service Refill

Fuel tank	l (gal)	1 265 (334)
Hydraulic system, total	l (gal)	890 (235)
Hydraulic tank	l (gal)	460 (122)
Engine oil	l (gal)	52 (14)
Engine coolant	l (gal)	74 (20)
Slew reduction unit	l (gal)	2 x 6.5 (2 x 1.7)
Travel reduction unit	l (gal)	2 x 25 (2 x 6.6)
PTO gear box	l (gal)	1 x 9.2 (1 x 2.4)
Urea	l (gal)	95 (25)

Specifications

GROUND PRESSURE																
								EC950F								
			Boom 7.25 m (23'9"), Arm 2.95m (9'8"), Bucket 4.7m³ (6.15 yd³)							Boom 8.4 m (27'7"), Arm 3.7m (12'2"), Bucket 3.9m³ (5.1 yd³)						
				Counterv	veight 16	,200kg (3	5,715 lb)		Counterweight 16,200kg (35,715 lb)							
Description	Shoe width		Operating weight		Ground pressure		Overall width		Operating weight		Ground pressure		Overall width			
Description	mm	in	kg	lb	kPa	psi	mm	ft/in	kg	lb	kPa	psi	mm	ft/in		
	650	26	91,275	201,227	123.8	18	4,298	14' 1"	92,850	204,699	125.9	18.3	4,298	14' 1"		
Double grouser	750	30	92,115	203,079	108.3	15.7	4,300	14' 1"	93,690	206,551	110.1	16	4,300	14' 1"		
grouser	900	36	93,235	205,548	91.3	13.2	4,450	14' 7"	94,810	209,020	92.9	13.5	4,450	14' 7"		

BUCKET SELECTION GUIDE Bucket type												Recommended maximum material density (kg/m³ / lb/yd³)						
		Cap	Capacity		width	Tip radius		Weight		Teeth			EC9	50F				
			, , ,							7.25m (23'9") 8.4m (27'7") GP ME Boom Boom				P				
			ı	yd³	mm	in	mm	ft/in	kg	lb	EA		M2.95m (9'8") Arm		M2.95m (9'8") Arm		(12'2") rm	
			3,900	5.1	1,970	77.59	2,221	7' 3"	4,321	9,526	5	1,800	3,034	1,800	3,034	1,800	3,034	
			4,700	6.15	2,000	78.7	2,348	7' 8"	4,648	10,247	5	1,800	3,034	1,800	3,034	1,800	3,034	
		GP	5,400	7.06	2,280	89.8	2,348	7' 8"	4,992	11,005	5	1,800	3,034	1,800	3,034	1,700	2,865	
		GP	6,000	7.85	2,350	92.5	2,446	8' 0"	5,233	11,537	5	1,800	3,034	1,700	2,865	1,500	2,528	
			6,500	8.5	2,300	90.6	2,566	8' 5"	5,277	11,634	5	1,800	3,034	1,500	2,528	1,300	2,191	
Direct fit			7,000	9.16	2,450	96.5	2,566	8' 5"	5,583	12,308	6	1,800	3,034	1,400	2,360	1,200	2,023	
	V4		3,900	5.1	1,970	77.59	2,279	7' 6"	5,299	11,682	5	2,100	3,540	1,800	3,034	1,800	3,034	
without quick			4,700	6.15	2,000	78.7	2,404	7' 11"	5,722	12,615	5	2,100	3,540	1,800	3,034	1,800	3,034	
coupler			5,200	6.8	2,200	86.6	2,404	7' 11"	5,999	13,226	5	2,100	3,540	1,800	3,034	1,500	2,528	
		HD	5,400	7.06	2,280	89.8	2,404	7' 11"	6,137	13,530	5	2,100	3,540	1,700	2,865	1,500	2,528	
			5,600	7.32	2,350	92.5	2,404	7' 11"	6,261	13,803	5	2,100	3,540	1,600	2,697	1,400	2,360	
			6,000	7.85	2,350	92.5	2,505	8' 3"	6,198	13,664	5	2,100	3,540	1,500	2,528	1,300	2,191	
			6,500	8.5	2,300	90.6	2,620	8'7"	6,264	13,810	5	2,000	3,371	1,400	2,360	1,200	2,023	
	V6	EDX	6,500	8.5	2,750	108.3	2,803	9' 2"	6,986	15,401	5	1,800	3,034	1,300	2,191	-	-	

Please consult with your Volvo dealer for the proper match of buckets and attachments to suit the application. (In case of using bigger bucket than regional standard MRS, consultation with R&D is highly recommended)

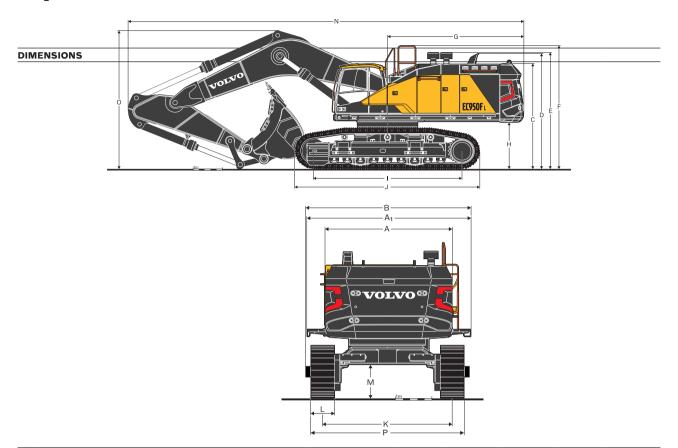
The recommendations are given as a guide only, based on typical operation conditions.

Bucket capacity based on ISO 7451, heaped material with a 1:1 angle of repose.

Maximum ma	teral density	
kg/m³	lb/yd³	
1,200~1,300	2,000~2,200	Coal, Caliche, Shale
1,400~1,600	2,300~2,700	Wet earth and clay, Limestone, Sandstone
1,700~1,800	2,800~3,100	Granite, Wet sand, Well blasted rock
1,900~	> 3,200~	Wet mud, Iron ore

X : Not recommended

Specifications



Des	cription	U	Unit EC950F						
Boo	om .	m	ft in						
Arn	Arm			2.95	9'8"	2.95	9'8"	3.7	12'2"
Α	Overall width of superstructure	mm	ft in	3,485	11'5"	3,485	11'5"	3,485	11'5"
A ₁	Overall width of superstructure (incl. walkway)	mm	ft in	4,505	14'9"	4,505	14'9"	4,505	14'9"
В	Overall width (step to walkway)								
	650mm / 26" shoe	mm	ft in	4,515	14'10"	4,515	14'10"	4,515	14'10"
	750mm / 30" shoe	mm	ft in	4,515	14'10"	4,515	14'10"	4,515	14'10"
	900mm / 36" shoe	mm	ft in	4,520	14'10"	4,520	14'10"	4,520	14'10"
С	Overall height of cab	mm	ft in	3,655	11'12"	3,655	11'12"	3,655	11'12"
D	Overall height of tail pipe	mm	ft in	3,990	13'1"	3,990	13'1"	3,990	13'1"
E	Overall height of precleaner	mm	ft in	4,025	13'2"	4,025	13'2"	4,025	13'2"
	Overall height of oil bath	mm	ft in	4,180	13'9"	4,180	13'9"	4,180	13'9"
F	Overall height of guardrail	mm	ft in	4,265	13'12"	4,265	13'12"	4,265	13'12"
G	Tail swing radius	mm	ft in	4,700	15'5"	4,700	15'5"	4,700	15'5"
Н	Counterweight clearance *	mm	ft in	1,620	5'3"	1,620	5'3"	1,620	5'3"
l	Tumbler length	mm	ft in	5,120	16'10"	5,120	16'10"	5,120	16'10"
J	Track length	mm	ft in	6,380	20'11"	6,380	20'11"	6,380	20'11"
K	Track gauge(extended)	mm	ft in	3,550	11'8"	3,550	11'8"	3,550	11'8"
	Track gauge (retracted)	mm	ft in	2,980	9'9"	2,980	9'9"	2,980	9'9"
L	Shoe width	mm	ft in	650	2'2"	650	2'2"	650	2'2"
M	Min. ground clearance *	mm	ft in	915	3'0"	915	3'0"	915	3'0"
N	Overall length	mm	ft in	13,615	44'8"	14,765	48'5"	14,600	47'11"
0	Overall height of boom	mm	ft in	4,950	16'3"	4,875	15'12"	4,905	16'1"
Р	Width of Track (retracted)								
	650mm / 26" shoe	mm	ft in	3,630	11'10"	3,630	11'10"	3,630	11'10"
	750mm / 30" shoe	mm	ft in	3,920	12'10"	3,920	12'10"	3,920	12'10"
	900mm / 36" shoe	mm	ft in	4,070	13'4"	4,070	13'4"	4,070	13'4"
	Width of Track (extended)								
	650mm / 26" shoe	mm	ft in	4,200	13'9"	4,200	13'9"	4,200	13'9"
	750mm / 30" shoe	mm	ft in	4,300	14'1"	4,300	14'1"	4,300	14'1"
	900mm / 36" shoe	mm	ft in	4,450	14'7"	4,450	14'7"	4,450	14'7"
W	ith shoe grouser								

^{*} With shoe grouser

Boom	Boom cylinder												
Len	Length Height Width Weight												
mm	ft in	mm	ft in	mm	ft in	kg	lb						
3,000	9' 10"	600	2'0"	480	1'7"	1,800	3,968						

Hose of Boon	n cylinder			
Ler	ngth	We	ight	Q'ty
mm	ft in	kg	lb	EA
1,250	4' 1"	5	11.0	2

3'10"

Counte	rweigh	nt									
Length Height Width Weight											
mm ft in		mm	ft in	mm	ft in	kg	lb				
3,485	11' 5"	2,150	7' 1"	830	2'9"	16,100	35,494				

Shoes										
Shoe	width	Len	gth	Height		Overal	Overall width		Weight / unit	
mm	in	mm	ft in	mm	ft in	mm	ft in	kg	lb	
650	26"	6,380	20' 11"	1,445	4' 9"	1,085	3' 7"	12,930	28,506	
750	30"	6,380	20' 11"	1,445	4' 9"	1,085	3' 7"	13,300	29,321	
900	36"	6,380	20' 11"	1,445	4' 9"	1,160	3' 10"	13,860	30,556	

Supers	tructur	'e					
Len	gth	Height of	tail pipe	Wid	th*	We	ight
mm	ft in	mm	ft in	mm	ft in	kg	lb
6,600	21' 8"	3,077	10'1"	3,475	11' 5"	45,000	99,000

^{*}Upper structure rotated by 90deg (across)

1,170

ļ	Basic machine (without counterweight)												
Shoe width			Len	gth	Height of tail pipe		Overall width (retracted)		Weight				
	mm	in	mm	ft in	mm	ft in	mm	ft in	kg	lb			
ĺ	650	26"	7,475	24' 6"	3,990	13' 1"	3,685	12' 1"	52,520	115,787			
	750	30"	7,475	24' 6"	3,990	13' 1"	3,685	12' 1"	53,270	117,440			
	900	36"	7,475	24' 6"	3,990	13' 1"	3,690	12'1"	54,390	119,909			

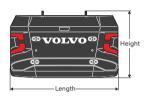
Superstructur	e, inclu	uding L	JC and	Boom,	excluding CW	т	
Daam	Shoe	width	Len	gth	Weight		
Boom	mm	in	mm	ft in	kg	lb	
	650	26"	11,332	37' 2"	66,655	144,770	
7.25 m / 23' 9"	750	30"	11,332	37' 2"	66,490	146,610	
	900	36"	11,332	37' 2"	67,610	149,080	
	650	26"	12,555	41' 2"	66,120	145,790	
8.4 m / 27' 7"	750	30"	12,555	41' 2"	66,960	147,650	
	900	36"	12.555	41' 2"	68,080	150.020	

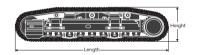
/alkway												
Length Width Height Weight												
Location	mm	ft in	mm	ft in	mm	ft in	kg	lb				
LH front	1,310	4' 4"	480	1'7"	65	0'3"	21	46.3				
LH rear	1,545	5' 1"	480	1'7"	65	0'3"	25	55.1				
RH front	1,020	3' 4"	480	1'7"	65	0'3"	17	37.5				
RH rear	1,115	3'8"	480	1'7"	65	0'3"	18	39.7				
Middle	1,210	4'0"	480	1'7"	65	0'3"	21	46.3				

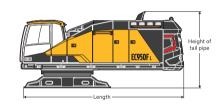
Lower	frame	with sw	ing rin	g						
Length (A) Width (B) Height Weight										
mm	ft in	mm	ft in	mm	ft in	kg	lb			
3,500	11' 6"	2,520	8'3"	1,095	3'7"	7,925	17,470			

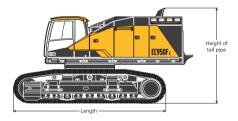
Supers	Superstructure w/o swing ring											
Leng	th (A)	Height pipe		Wi	dth	Weight						
mm	mm ft in		ft in	mm	ft in	kg	lb					
6,195	20'4"	2,508	8'3"	3,475	11 5"	20,880	46,030					

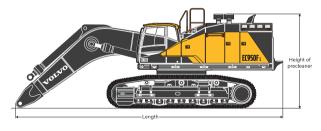


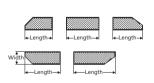












Specifications

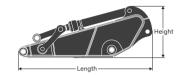
Des	cription	Uı	nit		EC950F			
Воо	m	m	ft in	7.25	23'9"	8.4	27'7"	
Α	Length	mm	ft in	7,620	25' 0"	8,770	28' 9"	
В	Height	mm	ft in	2,430	8' 0"	2,200	7' 3"	
Width		mm	ft in	1,100	3' 7"	1,100	3' 7"	
Weight		kg	lb	9,455	20,840	9,925	21,880	

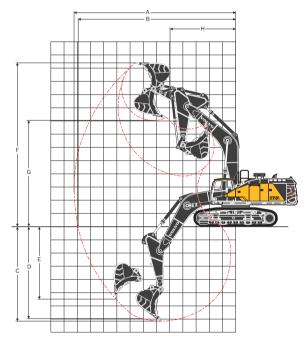
^{*} Includes cylinder, piping and pin

Des	cription	Uı	nit	EC950F								
Arm	1	m	ft in	2.95	9'8"	3.7	12'2"					
Α	Length	mm	ft in	4,470	14' 8"	5,210	17' 1"					
В	Height	mm	ft in	1,675	5' 6"	1,485	4' 10"					
Wic	dth	mm	ft in	740	2' 5"	740	2' 5"					
We	ight	kg	lb	5,480	12,080	5,200	11,470					

^{*} Includes bucket cylinder, linkage and pin







WORKING RANGES														
Description		U	nit	EC950F										
Boom		m	ft in	7.25	23' 9"	8.4	27' 7"	8.4	27' 7"					
Arm	ırm				9' 8"	2.95	9' 8"	3.7	12' 2"					
A Max. digging reach		mm	ft in	12,270	40' 3"	13,480	44' 3"	14,020	46' 0"					
B Max. digging reach on	B Max. digging reach on ground				39' 2"	13,190	43' 3"	13,750	45' 1"					
C Max. digging depth		mm	ft in	7,120	23' 4"	8,330	27' 4"	8,950	29' 4"					
D Max. digging depth (I	= 2.44 m / 8'0" level)	mm	ft in	6,980	22' 11"	8,180	26' 10"	8,820	28' 11"					
E Max. vertical wall digg	mm	ft in	5,390	17' 8"	6,450	21' 2"	7,300	23' 11"						
F Max. cutting height		mm	ft in	12,410	40' 9"	13,100	43' 0"	13,280	43' 7"					
G Max. dumping height		mm	ft in	8,090	26' 7"	8,790	28' 10"	9,200	30' 2"					
H Min. front swing radius	S	mm	ft in	4,970	16' 4"	6,010	19' 9"	5,910	19' 5"					
DIGGING FORCES WITH	DIRECT FIT BUCKET													
Bucket radius		mm	ft in	2,348	7' 8"	2,348	7' 8"	2,221	7' 3"					
Breakout force - bucket	ISO 6015	kN	lbf	478	107,459	478	107,459	388	87,226					
Breakout force - bucket	SAE J1179	kN	lbf	424	95,319	424	95,319	341	76,660					
T	ISO 6015	kN	lbf	420	94,420	420	94,420	359	80,706					
Tearout force - dipper arm	SAE J1179	kN	lbf	408	91,722	408	91,722	350	78,683					
Rotation angle, bucket	Rotation angle, bucket			170	38,218	170	38,218	170	38,218					

LIFTING CAPACITY EC950F

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

quick co	oupler from t	he followir	ng va	alues.					-									
		Lifting h		3.0 m	/ 10 ft	4.5 m	/ 15 ft	6.0 m	/ 20 ft	7.5 m	/ 25 ft	9.0 m	/30 ft	10.5 m	/ 35 ft	N	lax. read	ch
		related			Across		Across	Along	Across		Across	Along	Across	Along	Across	Along	Across	Max.
_		ground le		UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	
Boom:	7.25 m ME	9.0 m	kg								*23,410						*20,920	
Arm:	23'9" ME 2.95 m ME	30 ft 7.5 m	lb kg								*51,610 *23,470						*46,121 *20,070	25.3 ft
AIIII.	9'8" ME	25 ft	lb								*51,742					,	*44,247	
Shoe:	650 mm	6.0 m	kg			*37,080	*37,080	*29,020	*29,020			*22,380	20,830				19,430	
	26"	20 ft	Ιb						*63,978							*44,026	42,836	30.7 ft
CWT:	16 100 kg	4.5 m	kg						*32,710								17,840	
	35,500 lb	15 ft	lb						*72,113								39,330	32.1 ft
		3.0 m	kg						*35,880 *79,102							,	17,080	9.92 m 32.5 ft
		10 ft 1.5 m	lb kg						34,720								37,655 17,010	
		5 ft	lb						76,544							*48,590		32.3 ft
		0 m	kg			*36,060	*36,060	*37,060	34,160	*29,360	24,600	*23,890	19,050			*22,100	17,660	9.52 m
		0 ft	Ιb						75,310			*52,668	41,998				38,934	31.2 ft
		-1.5 m	kg						34,100								19,270	
		-5 ft	lb						75,178							*48,458		29.4 ft
		-3.0 m -10 ft	kg lb						*30,610 *67,483								*21,280 *46,914	
		-4.5 m	kg	90,701	90,701				*22,570		52,911						*18,960	
		-15 ft	lb						*49,758								*41,800	
Boom:	8.4 m GP	10.5 m	kg														*20,930	
	27'7" GP	35 ft	lb														*46,143	
Arm:	2.95 m ME		kg									*19,710					*19,670	
Cl	9'8" ME	30 ft	lb									*43,453					*43,365	
Shoe:	650 mm 26"	7.5 m 25 ft	kg lb									*19,870 *43,806					17,190 37,897	33.0 ft
CWT:	16 100 kg	6.0 m	kg					*29.430	*29,430						15.760			
01111	35,500 lb	20 ft	lb						*64,882									34.9 ft
	,	4.5 m	kg						,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					*19,180				
		15 ft	lb											*42,285				36.1 ft
		3.0 m	kg											*19,550				
		10 ft	lb							,			,	*43,100				36.5 ft
		1.5 m 5 ft	kg lb											*19,660 *43,343				36.3 ft
		0 m	kg					*34.670	32,350									
		0 ft	lb						71,319	*61,751				*42,307				35.4 ft
		-1.5 m	kg						32,470								15,080	10.28 m
		-5 ft	lb						71,584							*40,234		33.7 ft
		-3.0 m	kg						*29,220								16,990	
		-10 ft	lb						*64,419				40,080			*39,066		31.2 ft
		-4.5 m -15 ft	kg lb						*24,190 *53,330								*16,380 *36,112	8.41 m 27.6 ft
		-6.0 m	kg			00,701	00,701		*15,720	43,030	43,030					30,112	30,112	6.81 m
		-20 ft	lb						*34,657									22.3 ft
Boom:	8.4 m GP	10.5 m	kg													*14,500	*14,500	
	27'7" GP	35 ft	Ιb														*31,967	
Arm:	3.7 m GP	9.0 m	kg										*18,180				*13,720	
Chass	12'2" GP	30 ft	lb									*40,080			16.260		*30,247	
Shoe:	650 mm 26"	7.5 m 25 ft	kg lb											*17,500 *38,581				
CWT:	16 100 kg	6.0 m	kg					*27.360	*27,360	*22,580	*22,580	,	,					
5.711	35,500 lb	20 ft	lb						*60,318									
	,	4.5 m	kg					*31,370	*31,370	*24,760	*24,760	*20,940	19,880	*18,500	15,640	*13,660	13,110	11.68 m
		15 ft	lb						*69,159									
		3.0 m							34,330									
		10 ft	lb						75,685									
		1.5 m 5 ft	kg lb						33,030 72,819									
		0 m	kg						32,480									
		0 ft	lb						71,606									
		-1.5 m	kg			*28,820	*28,820		32,390									
		-5 ft	Ιb			*63,537	*63,537	*75,310	71,408	*60,715	51,059	*49,869	39,419			*38,074	30,005	36.1 ft
		-3.0 m		*29,970													15,050	
		-10 ft		*66,072													33,180	
		-4.5 m -15 ft		*37,450 *82,563													*16,330 *36,001	
		-6.0 m			02,003				*20,710				30,339				*14,450	
		-20 ft	lb						*45,658								*31,857	
							, , , , , ,	,	,	,	,						/	

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities.
2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards.
3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.
4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

Specifications

LIFTING CAPACITY EC950F

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

quion oc	oupler from t	Lifting ho			/ 10 ft	4.5 m	/ 15 ft	6.0 m	/ 20 ft	7.5 m	/ 25 ft	9.0 m	/ 30 ft	10.5 m	/ 35 ft	N.	1ax. read	ch.
		related			Across	_	Across		Across		Across	_	Across		Across			
		ground le		UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	UC	Max
Boom:	7.25 m ME	9.0 m	kg							*23,410	*23,410					*20,920	*20,920	7.70
	23'9" ME	30 ft	Ιb								*51,610						*46,121	25.3
۱rm:	2.95 m ME	7.5 m	kg								*23,470						*20,070	
	9'8" ME	25 ft	lb								*51,742						*44,247	
Shoe:	750 mm	6.0 m	kg			,	,	,	*29,020	,	,	,	,				19,590	
	30"	20 ft	lb			*81,747	*81,747		*63,978							*44,026		30.
CWT:	16 100 kg	4.5 m	kg						*32,710							*20,420		9.77
	35,500 lb	15 ft 3.0 m	lb kg						*72,113 *35,880							*45,018	17,230	
		10 ft	lb						*79,102							*47,333		32.
		1.5 m	kg						35,010							*22,040		9.84
		5 ft	lb						77,184							*48,590		32.
		0 m	kg			*36,060	*36,060		34,450							*22,100		9.52
		0 ft	lb						75,949							*48,722		31.
		-1.5 m	kg	*31,400	*31,400				34,400							*21,980	19,450	8.9
		-5 ft	Ιb	*69,225	*69,225	*96,496	*96,496	*76,941	75,839	*61,399	54,498					*48,458	42,880	29.
		-3.0 m	kg	*43,890													*21,280	
		-10 ft	Ιb	*96,761	*96,761				*67,483	*52,911	*52,911						*46,914	
		-4.5 m	kg						*22,570								*18,960	
	0.4. 0.7	-15 ft	<u>lb</u>			*62,170	*62,170	*49,758	*49,758								*41,800	
Boom:	8.4 m GP	10.5 m	kg													,	*20,930	
\rm.	27'7" GP	35 ft	lb							*20.000	*20.000	*10.710	*10.710				*46,143	
Arm:	2.95 m ME 9'8" ME	9.0 m 30 ft	kg lb									*19,710 *43,453					*19,670 *43,365	
Shoe:	750 mm	7.5 m										*19,870					17,340	
snoe:	30"	25 ft	kg lb									*43,806					38,228	33.
CWT:	16 100 kg	6.0 m	kg					*29 430	*29,430						15 900			10.6
, , , , , ,	35,500 lb	20 ft	lb						*64,882									34.
	33,300 ib	4.5 m	kg					0 1,002	0 1,002							*18,560		
		15 ft	lb							,	,	,	,	,	,	*40,918	,	36
		3.0 m	kg													*18,510		
		10 ft	Ιb							*60,495	54,256	*49,957	41,910	*43,100	33,466	*40,808	30,644	36.
		1.5 m	kg							*28,220	23,830	*23,170	18,470	*19,660	14,880	*18,490	13,830	11.0
		5 ft	Ιb							*62,214	52,536	*51,081	40,719	*43,343	32,805	*40,763	30,490	36.
		0 m	kg						32,640									
		0 ft	lb											*42,307	32,452	*40,653		35.
		-1.5 m	kg						*32,520								15,230	
		-5 ft	lb			±00 E40	±00 E40		*71,694							*40,234		33.
		-3.0 m	kg						*29,220							*17,720		9.5
		-10 ft	lb						*64,419				40,455			*39,066	*16,380	31.2
		-4.5 m -15 ft	kg lb						*24,190 *53,330								*36,112	27.6
		-6.0 m	kg			00,701	00,701		*15,720	43,030	43,030					30,112	30,112	6.8
		-20 ft	lb						*34,657									22.3
Boom:	8.4 m GP	10.5 m	kg					0 1,007	0 1,007							*14.500	*14,500	
5001111	27'7" GP	35 ft	lb													,	*31,967	
Arm:	3.7 m GP	9.0 m	kg									*18,180	*18,180				*13,720	
	12'2" GP	30 ft	lb										*40,080				*30,247	
Shoe:	750 mm	7.5 m	kg											*17,500	16,500	*13,390		
	30"	25 ft	Ιb													*29,520		
CWT:	16 100 kg	6.0 m	kg						*27,360									
	35,500 lb	20 ft	lb						*60,318									
		4.5 m	kg						*31,370									
		15 ft	lb						*69,159									
			kg						*34,530									
		10 ft	lb						*76,126									
		1.5 m	kg						33,320									
		5 ft	lb						73,458 32,770									
		0 m 0 ft	kg lb						72,245									
		-1.5 m	kg			*28.820	*28 820		32,680									
		-1.5 m	lb			*63.537	*63.537	*75.310	72,047	*60.715	51,522	*49,869	39,793	*41,160	32,209	*38.074	30,291	36
		-3.0 m		*29,970	*29.970									11,100	52,203		15,190	
		-3.0 ft		*66,072													33,488	
		-4.5 m		*37,450													*16,330	
		-15 ft		*82,563													*36,001	
		-6.0 m			,		*24,420						,				*14,450	

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities.
2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards.
3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.
4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

LIFTING CAPACITY EC950F

Lifting capacity at the arm end without bucket. For lifting capacity including bucket, simply subtract actual weight of the direct fit bucket or the bucket with quick coupler from the following values.

quick co	oupler from t													1				
		Lifting ho			/ 10 ft		/ 15 ft		/ 20 ft		/ 25 ft		/ 30 ft	-	/ 35 ft		1ax. read	
		related to ground lev		Along	1	Along			Across	Along	Across	Along	I	Along UC	1	Along UC	Across	Max.
Boom:	7.25 m ME	_	kg	00	UC	00	UC	UC	UC		*23,410	00	UC	00	UC	*20,920		7.70 m
	23'9" ME		lb								*51,610						*46,121	
Arm:	2.95 m ME		kg								*23,470					*20,070		
Chass	9'8" ME 900 mm		lb			*27000	*27000	*20 020	*29,020		*51,742	*00 200	21 220				*44,247 19,810	
Shoe:	36"		kg lb						*63,978							*44,026		30.7 ft
CWT:	16 100 kg		kg			J.,	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		*32,710								18,200	
	35,500 lb		Ιb						*72,113							*45,018		32.1 ft
			kg						*35,880 *79,102							*21,470	17,430	9.92 m 32.5 ft
			lb kg						35,410							*22,040		
			lb						78,066							*48,590		
			kg						34,840							*22,100		
			lb	*21.400	*21.400				76,809			*52,668	42,880			*48,722		31.2 ft
									76,699							*21,980 *48,458		
									*30,610								*21,280	
			Ιb	*96,761	*96,761				*67,483	*52,911	*52,911						*46,914	
			kg						*22,570								*18,960	
Boom:	8.4 m GP		lb kg			~62,17U	*62,170	-49,756	-49,756								*41,800 *20,930	
Doom.	27'7" GP		lb													,	*46,143	
Arm:	2.95 m ME	9.0 m	kg							,	,	*19,710	,			*19,670	*19,670	9.21 m
61	9'8" ME		lb									*43,453				*43,365		
Shoe:	900 mm 36"		kg lb							,	,	*19,870 *43,806	,			*19,040 *41,976		33.0 ft
CWT:	16 100 kg		kg					*29,430	*29,430						16,090			
	35,500 lb		lb						*64,882									34.9 ft
			kg									*21,740						
			lb kg									*47,928 *22,660						36.1 ft
			lb									*49,957						36.5 ft
			kg									*23,170						
			lb						00.040			*51,081						36.3 ft
			kg lb						33,040 72,841									35.4 ft
			kg						*32,520					+2,007	02,071	*18,250		
			Ιb						*71,694							*40,234		33.7 ft
			kg						*29,220							*17,720		
			lb kg						*64,419			*43,189	40,962			*39,066 *16,380		31.2 ft
			lb						*53,330								*36,112	27.6 ft
			kg						*15,720									6.81 m
			lb					*34,657	*34,657								111500	22.3 ft
Boom:	8.4 m GP 27'7" GP		kg lb														*14,500 *31,967	
Arm:	3.7 m GP		kg									*18,180	*18,180				*13,720	
	12'2" GP		Ιb									*40,080	*40,080			*30,247	*30,247	32.9 ft
Shoe:	900 mm		kg											*17,500				
CWT:	36" 16 100 kg		lb kg					*27360	*27,360	*22 580	*22 580			*38,581				
O V V 1.	35,500 lb		lb					,	*60,318	,	,	,	,	,	,	,	,	
	,	4.5 m	kg					*31,370	*31,370	*24,760	*24,760	*20,940	20,280	*18,500	15,970	*13,660	13,400	11.68 m
			lb						*69,159									
			kg lb						*34,530 *76,126									
			kg						33,720									
			lb					*79,190	74,340	*61,553	53,925	*50,486	41,645	*42,990	33,356	*33,312	28,307	38.5 ft
			kg						33,170									
			lb			*28 820	*28 820		73,127 33,080									
			kg lb						72,929									
		-3.0 m	kg			*38,250	*38,250	*31,480	*31,480	*25,720	23,740	*21,020	18,340		,,,,,,	*17,040	15,380	10.29 m
		-10 ft	Ιb	*66,072	*66,072	*84,327	*84,327	*69,401	*69,401	*56,703	52,338	*46,341	40,433				33,907	
									*27,300 *60,186							*16,330 *36,001		
			ka	02,003	02,003				*20,710				30,339			*14,450		
			lb						*45,658								*31,857	

Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities.
2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting Capacity Standards.
3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load.
4. Rated loads marked with an asterisk (*) are limited by hydraulic capacity rather than tipping load.

Equipment

STANDARD EQUIPMENT

Engine

Turbocharged, 4 stroke diesel engine with water cooling, direct injection and charged air cooler

Air filter with indicator

Air intake heater

Cyclone pre-cleaner

Electric engine shut-off

Fuel filter water separator with heater

Alternator, 80 A

Electric / Electronic control system

Contronics

Advanced mode control system

Self-diagnostic system

Machine status indication

Engine speed sensing power control

Emergency engine stop switch

Automatic idling system (switchable between on and off)

Short cut switch

Safety stop/start function

Adjustable 8inch LCD color monitor

Master electrical disconnect switch

Engine restart prevention circuit

High-capacity halogen lights:

Cab-mounted 2

Frame-mounted 2

Boom-mounted 4

Batteries, 2 x 12 V / 210 Ah

Extra lights on cabin and boom

Travel alarm

Swing alarm

Frame

Access way with handrail

Hydraulically removable counterweight (CWT body and linkage) 16,100 kg, $35,\!500\ \mathrm{lb}$

Tool storage area

Side walk-way

Under cover (heavy duty 4.5 mm, 0.2")

Punched metal anti-slip plates

Undercarriage

Mechanically retractable tracks frame

Hydraulic track adjusters

Greased and sealed track links

Track Guard

Belly cover (10mm, 0.4")

Hydraulic system

Automatic sensing hydraulic system

Summation system

Priority function, each actuator: Boom, Arm and Swing

Boom-Swing priority

ECO mode fuel saving technology

Boom and arm hydraulic regeneration valves

Swing anti-rebound valves

Holding valves on boom and arm

Multi-stage filtering system

Cylinder cushioning

Cylinder contamination seals

STANDARD EQUIPMENT

Auxiliary hydraulic valve

Automatic two-speed travel motors

Hydraulic oil, ISO VG 46

Pilot control pattern changer

Straight travel pedal

Boom float function without HRV

Work tool management system (up to 20 programmable memories)

Hammer & shear, 1 and 2 pump flow

Hammer & shear: variable flow and pressure pre-setting

Cab and interior

Silicon oil and rubber mounts with spring

Adjustable operator seat with heater and joystick control console

Control joysticks with 4 switches

Heater & air-conditioner, automatic

Flexible antenna

Radio with MP3 player, USB and Bluetooth

Hydraulic safety lock lever

Cab, all-weather sound suppressed, includes:

Cup holders

Door locks

Tinted glass

Floor mat

Horn

Large storage area

Pull-up type front window

Removable lower windshield

Seat belt

Safety glass

Sun screens, front, roof, rear

Windshield wiper with intermittent feature

Master key

Top hatch opening

Volvo Smart View

Track shoes

Track shoes, 900 mm, 36" with double grouser

Digging equipment

Boom: 8.4 m, 27'7"

Arm: 3.7 m, 12'2"

Service

Tool kit, daily maintenance

OPTIONAL EQUIPMENT

Engine

Block heater: 120 V, 240 V

Dual stage oil bath pre-cleaner

Diesel coolant heater, 10 Kw

Fuel filler pump, 100 l/min, 26.4 gpm, with automatic shut-off

Reversible cooling fan

Electric

Extra lights on cabin, CWT and boom

Anti-theft code

Undercarriage

Full track guard

Hydraulic system

Hose rupture valve: boom, arm

Boom float function with HRV

Hydraulic piping:

Bucket Conflux

Additional return filter

Slope & rotator

Quick coupler piping

Hydraulic oil, ISO VG 32, 68

Hydraulic oil, biodegradable 46

Hydraulic oil, longlife oil 32, 46, 68

Hydraulic hose for Artic

Cab and interior

One-piece fixed front windshield

Fabric seat without heater

Fabric seat with heater and air suspension

Control joysticks with 3 switch & 1 propotional

OPTIONAL EQUIPMENT

Front rain shield

Falling object guard (FOG)

Frame-mounted

Cab-mounted

Cab-mounted falling object protective structure (FOPS)

Smoker kit (ashtray and lighter)

Safety net for front window

Protection system in boom cylinder, bucket cylinder and swing bearing

Lower wiper with intermittent control

Air pressure supply in cabin

Rear view camera

Side view camera

Dig Assist

On board weighing system

Specific key

Track shoes

650/750mm, (26"/30") track shoes with double grousers

Digging equipment

Boom: 7.25 m, 23'9"

Arm: 2.95 m, 9'8"

Service

Tool kit, full scale

Special tool for retractable frame

Automatic lubrication system

Auto fire suppression system

SELECTION OF VOLVO OPTIONAL EQUIPMENT

X1/X3 quick fit auxiliary lines



Reversible cooling fan





Additional protection options



Dig Assist, powered by Volvo Co-Pilot







Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

